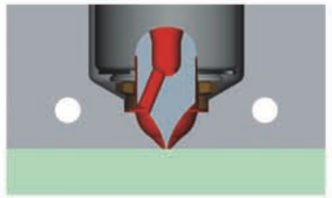
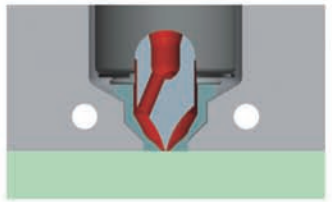
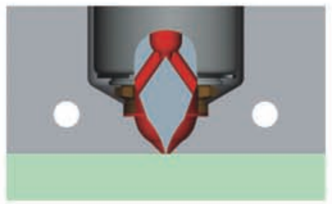
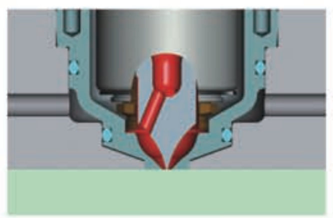
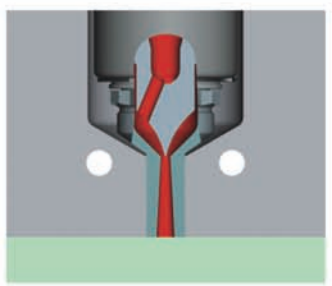
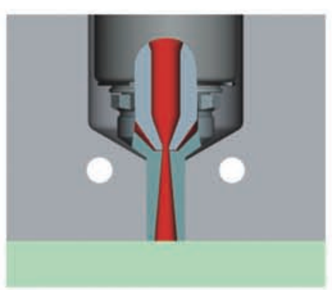
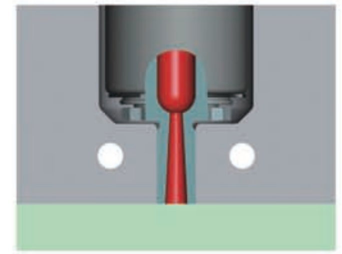
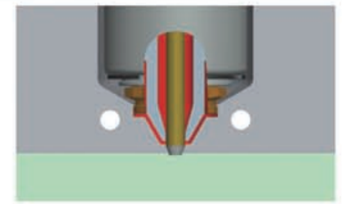
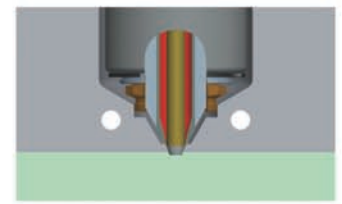
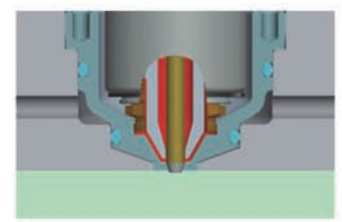
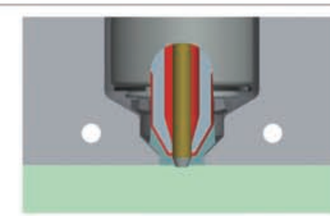
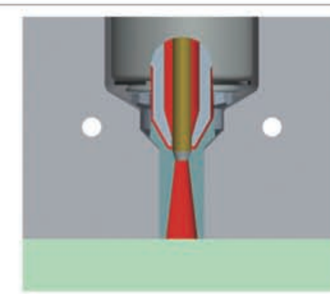
The gate type of PRM system

 CC TYPE	▲ Open nozzle 开放式的热咀 ▲ Gate area machined by customer 浇口区域由客户加工 ▲ Gate area should be heat treated to prolong its life 为延长浇口寿命，浇口位必须热处理 ▲ Gate is always open 浇口部位始终处于开放状态 ▲ As perfect as dot gate 具有点浇口的效果
 CE TYPE	▲ Open nozzle 开放式热咀 ▲ Insider gate bush with precise processing 内置精密加工的浇口司 ▲ Mold needn't be heat treated, and the heat treated gate bush has a long life 模具不需要热处理，经过热处理的浇口司可延长使用寿命 ▲ Gate is always open. 浇口部位始终处于开放状态 ▲ Standardized gate bush, easy to replace 标准化的浇口司，更换容易
 CH TYPE	▲ Use for color-change open system 换色专用的开放式系统 ▲ Gate area machined by customer 浇口区域由客户加工 ▲ Gate area should be heat treated to prolong its life 为延长浇口寿命，浇口位必须热处理 ▲ Gate is always open 浇口部位始终处于开放状态 ▲ As perfect as dot gate 具有点浇口的效果
 CW TYPE	▲ Gate bush designed to enable hot or cold fluid to flow directly around the gate 浇口司可直接运输冷液体或恒温液体 ▲ The length of gate bush matchs the height of cavity plate 浇口司的长度与型腔的高度匹配 ▲ Mold needn't be heat treated, and the heat treated gate bush has a long life 模具不需要热处理，经过热处理的浇口司可延长使用寿命 ▲ Standardized gate bush, easy to replace 标准化的浇口司，更换容易
 CL TYPE	▲ It's suitable for the system that has side gates. 适用于进浇口在斜面上的产品 ▲ Integrative structure of gate bush and nozzle 浇口司和热咀一体化的构造 ▲ Mold needn't be heat treated, and the heat treated gate bush has a long life. 模具不需要热处理，经过热处理的浇口司可延长使用寿命 ▲ Standardized gate bush, easy to replace 标准化的浇口司，更换容易 ▲ Tip is added between gate bush and nozzle,which is propitious to heat exchange 浇口司和热咀之间另加咀尖，有利于热传导 ▲ Insider gate bush with precise processing 内置精密加工的浇口司
 OL TYPE	▲ It's suitable for the system that has side gates. 适用于进浇口在斜面上的产品 ▲ Integrative structure of gate bush and nozzle 浇口司和热咀一体化的构造 ▲ Mold needn't be heat treated, and the heat treated gate bush has a long life. 模具不需要热处理，经过热处理的浇口司可延长使用寿命 ▲ Standardized gate bush, easy to replace 标准化的浇口司，更换容易 ▲ Tip is added between gate bush and nozzle,which is propitious to heat exchange 浇口司和热咀之间另加咀尖，有利于热传导 ▲ Insider gate bush with precise processing 内置精密加工的浇口司

 S L TYPE	▲ It's suitable for the system that has side gates. 适用于进浇口在斜面上的产品 ▲ Suitable for material which with bad fluid. 适用于流动性较差的塑料 ▲ Color changed directly 可直接换色 ▲ Integrative structure of gate bush and nozzle 浇口司和热咀一体化的构造 ▲ Mold needn't be heat treated, and the heat treated gate bush has a long life. 模具不需要热处理，经过热处理的浇口司可延长使用寿命 ▲ Standardized gate bush, easy to replace 标准化的浇口司，更换容易 ▲ The gate bush is close to the heater of nozzle,which is propitious to heat exchange 浇口司到热咀发热丝较近，有利于热传导
 V V TYPE	▲ Use for general valve system 一般针阀系统使用 ▲ Gate area is processed by customer 浇口区域由客户加工 ▲ Gate area should be heat treated to prolong its life 为延长浇口寿命，浇口位必须热处理
 V C TYPE	▲ Use for color-change valve system 换色专用的针阀系统 ▲ Gate area is processed by customer 浇口区域由客户加工 ▲ Gate area should be heat treated to prolong its life 为延长浇口寿命，浇口位必须热处理 ▲ No need to purchase vespel, and lower price 不需另行采购换色套，价格比较低 ▲ Insider spring can solve completely the influence of heated expanding of TIP and BODY 内置弹簧彻底解决 TIP 及 BODY 受热膨胀后的影响
 V W TYPE	▲ Gate bush designed to enable hot or cold fluid to flow directly into the gate 浇口司可直接运输冷液体或恒温液体 ▲ The length of gate bush matchs the height of cavity plate 浇口司的长度与型腔的高度匹配 ▲ Apply to fast cyde molding,suitable for engineering plastic 应用于快速循环成型，适用于工程塑料 ▲ Standardized gate bush, easy to replace 标准化的浇口司，更换容易 ▲ Can directly change color by vespel 把换色套装在咀尖可直接换色
 V E TYPE	▲ Use for general valve system 一般针阀系统使用 ▲ Insider gate bush with precise processing 内置精密加工的浇口司 ▲ Mold needn't be heat treated, and the heat treated gate bush has a long life. 模具不需要热处理，经过热处理的浇口司可延长使用寿命 ▲ Standardized gate bush, easy to replace 标准化的浇口司，更换容易
 V L TYPE	▲ It's suitable for the system that has side gates. 适用于进浇口在斜面上的产品 ▲ Integrative structure of gate bush and nozzle 浇口司和热咀一体化的构造 ▲ Mold needn't be heat treated, and the heat treated gate bush has a long life. 模具不需要热处理，经过热处理的浇口司可延长使用寿命 ▲ Standardized gate bush, easy to replace 标准化的浇口司，更换容易 ▲ Tip is added between gate bush and nozzle,which is propitious to heat exchange 浇口司和热咀之间另加咀尖，有利于热传导

启动前的检查

1.注意模具上的接线盒的接线情况和感温线类型
2.检查电源线与感温线是否分开来了，而且有序的排列
3.检查温控箱线缆是否匹配该温控箱
4.检查连接盒和线缆
5.检查发热线的电阻和绝缘状况，感温线是否未接好
6.模具安装在注塑机上并接上线缆
7.检查电源开关和表芯开关是否关闭
8.如输入电压（240V/380V）符合温控箱的电压规格，接上电源线9)确认温控箱的地线(如不能区分地线(绿色)，那么就易烧保险丝和可控硅)
9.检查所有冷却水和液压水管/气管都安装好,安装正确
10.针阀系统时检查信号线电压是否匹配
11.检查注塑机的所有性能

开机程序

1.起动冷却水;
2.先将分流板升温，然后升温喷咀;
3.让热道流系统在比设定温度高于20℃左右时停留15分钟左右;
4.合模后注塑3次左右（短射，速射），检查原料的流向平衡;
5.正常温度注塑，检查样品;(如果检查时间过长，要降低温控箱的温度，以防碳化)
6.正式注塑

关机程序

1.用一般清洗螺杆的材料来空射热流道系统
2.把温控器温度减到室温(25℃)
3.把温控器关掉
4.让冷却水不停的在模具里流动，直到温控器显示室温温度

换色程序

1.以新颜色的材料空射热流道系统与炮筒
2.把温控器关掉
3.让冷却水不停的在模具里流动，直到温控器显示室温温度
4.将温控器重起，把温度比设定温度调高20℃，再次空射

热流道系统的保养

暂停程序

暂停:如有暂停把热流道温度减掉30%

温控箱操作模式

自动模式:

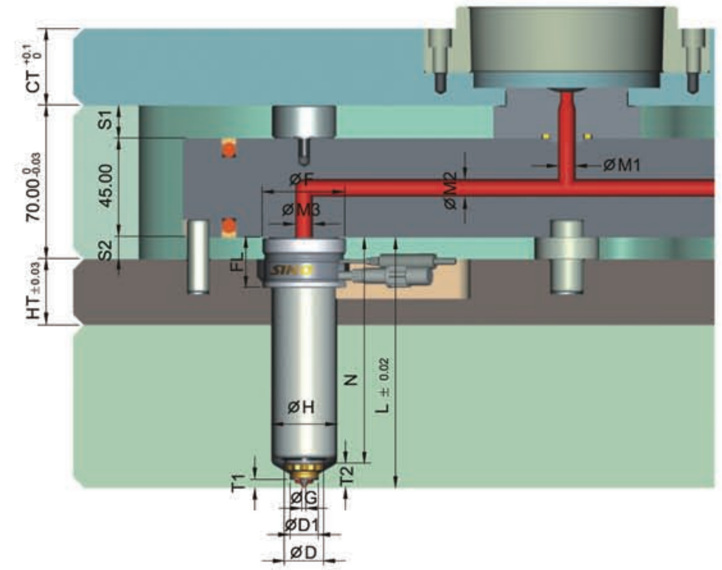
正常的操作模式下，温度可调控。能自动调节达到与设定温度一致。显示转换：按住MODE键时，设定温度的转换顺序如下：设定温度=>输出%=>安培=>设定温度

待机模式:

在既定的时间内，把输出电源下调至某一特定值，如在生产过程中需停止生产以自动模式形式按住SEL键1秒然后就会转换到待机模式,待机状态下，把设定温度的设定值改换成%比率

保养

1. 如塑料对热敏感度高或具有腐蚀性，在每次停机时，应使用PP等将驻留的材料清除。
2. 清除所有水气、雾气、油渍等杂物，以防止模具生锈。
3. 将模具保存在干燥通风之处。
4. 如果模具的保存时间太长，湿气可能侵蚀加热器，使用前，务必除湿。
5. 如果使用阀浇道系统，需每季度做1~2次的保养，以防止碳化腐蚀或因空气不洁而造成针阀活动的不顺畅。



Division		PRM12	PRM15	PRM18
Model Number		PRM-12-□□-□□□	PRM-15-□□-□□□	PRM-18-□□-□□□
Injection Volume		UP to 25gr	UP to 40gr	UP to 80gr
CT		Customer's Specification		
HT				
ØM1		8	8	10
ØM2		6	6	8
ØM3		6	6	8
S1		15	15	15/10
S2		10	10	10/15
ØF		29	32	38
FL		15	15	23
T2		8	9	11
T1		2.4	3.4	3.6
L		70~160	60~170	65~185
ØG	CC,CE,CH,CW	1.0/1.2	1.2/1.5	1.2/1.5
	CL,SL,OL	1.2/1.5	1.2/1.5	1.5/2.0
ØH		22	25	30
ØD1		9	11	13
ØD		12	15	18.15
Tube Heater		TH OS 12□□8 18 3	TH OS 15□□1 22 4	TH OS 18□□6 36 4
Thermocouple		NZ TP□□ 16 □□ 5 2	NZ TP□□ 16 □□ 5 2	NZ TP□□ 16 □□ 5 2

Division		PRM25	PRM35	PRM45
Model Number		PRM-25-□□-□□□	PRM-35-□□-□□□	PRM-45-□□-□□□
Injection Volume		UP to 200gr	UP to 800gr	Over 1000gr
CT		Customer's Specification		
HT				
ØM1		10	12	16
ØM2		10	12	16
ØM3		10	12	16
S1		15/10	15/10	15/10
S2		10/15	10/15	10/15
ØF		48	60	70
FL		26	30	30
T2		16	21	26
T1		6.9	11.4	15.4
L		70~250	80~270	90~290
ØG	CC,CE,CH,CW	1.2/1.5	1.5/2.0/2.5	2.0/2.5/3.0
	CL,SL,OL	1.5/2.0	2.0/3.0	2.0~4.0
ØH		38	48	58
ØD1		18	26	34
ØD		25.15	35.15	45.15
Tube Heater		TH OS 25□□4 36 4	TH OS 35□□5 36 4	TH OS 45□□8 36 4
Thermocouple		NZ TP□□ 16 □□ 5 2	NZ TP□□ 16 □□ 5 2	NZ TP□□ 16 □□ 5 2

Actual Length of Nozzle when delivered

Actual Length of Nozzle(L1)=L-ΔL-T2

$\Delta L=(L-T2-FL)\times 1.2\times 10^{-5}\times$(Injection Temp-Mold Temp)

例：PRM 45 CC 150（射出温度：250℃/模具温度：50℃）

ΔL热膨胀数=（150-26-30）$\times 1.2\times 10^{-5}\times(250-50)=0.23$

本体实际长度（N）：150-0.23-26=123.77

■ How to read Nozzle Model

PRM 18 CC 075

- 075 — 热咀长度
- CC — 浇口型号
- 18 — 热咀直径（ØD）
- PRM — 热咀型号

■ How to read Heater Code

TH OS 45 088 36 4

- 4 — 设计版次
- 36 — 发热线厚度 (1.8,2.2,3.6)
- 088 — 发热圈长度
- 45 — 热嘴型号 (12-45)
- OS — 出线方式 (TS, OS)
- TH — 发热管型式 (TUBE HEATER)

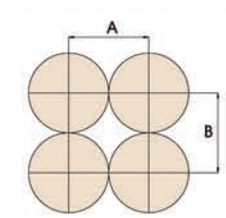
■ How to read Thermocouple Code

NZ TP IC [CA] 16 065 2

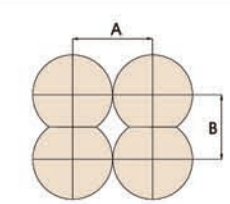
- 2 — 版本号
- 065 — 感温线长度（ 065=65mm ）
- 16 — 感温线线径（ 16=Ø1.6mm ）
- IC [CA] — 感温线类型（ IC=J 型， CA=K 型）
- NZ TP — 针式感温线

开放式热咀的最小浇口距离

Types	Gate Minimum Space (A/B) Unit: mm	
	Open Square	Open Square
PRM 12	29/29	29/24
PRM 15	32/32	32/27
PRM 18	38/38	38/32
PRM 25	48/48	48/40
PRM 35	60/60	60/50
PRM 45	70/70	70/60

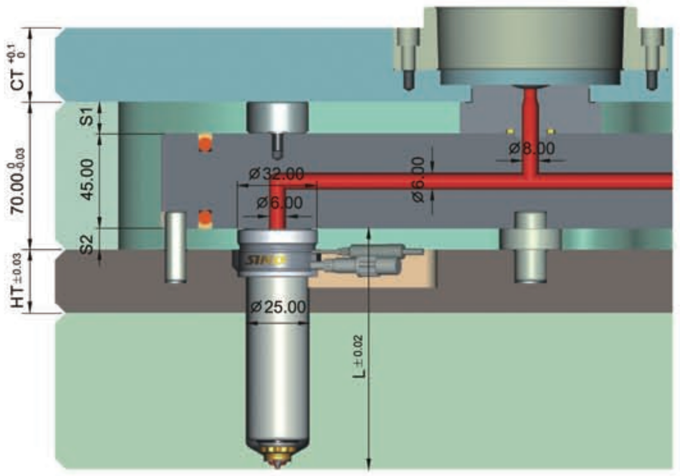


Square Space Between



Rectangle Space Between

PRM15 Open System

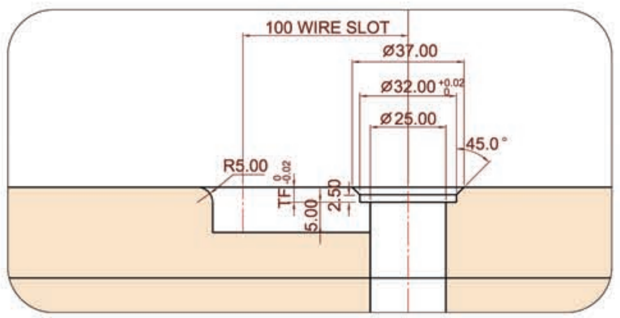


MODEL(L)	L	Heater	T/C
PRM15 □□ 060	60	THOS 15 041 22 3	NZ TP IC [CA] 16 065 2
PRM15 □□ 070	70	THOS 15 051 22 3	
PRM15 □□ 080	80	THOS 15 061 22 3	NZ TP IC [CA] 16 085 2
PRM15 □□ 090	90	THOS 15 071 22 3	
PRM15 □□ 100	100	THOS 15 081 22 3	NZ TP IC [CA] 16 105 2
PRM15 □□ 110	110	THOS 15 091 22 3	
PRM15 □□ 120	120	THOS 15 101 22 3	NZ TP IC [CA] 16 125 2
PRM15 □□ 130	130	THOS 15 111 22 3	
PRM15 □□ 140	140	THOS 15 121 22 3	NZ TP IC [CA] 16 145 2
PRM15 □□ 150	150	THOS 15 131 22 3	
PRM15 □□ 160	160	THOS 15 141 22 3	NZ TP IC [CA] 16 165 2
PRM15 □□ 170	170	THOS 15 151 22 3	

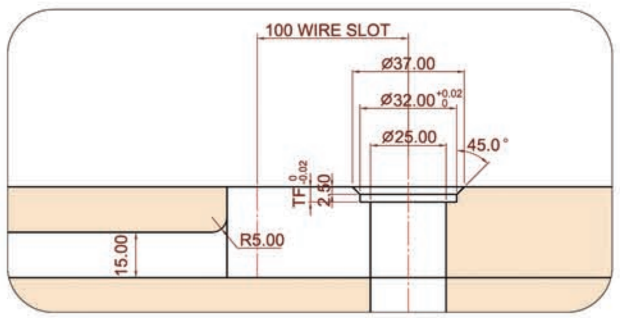
长度"L"：最短（Min）=60mm 最长（Max）=170mm

感温线型号（Thermocouple types）：IC（J型）或CA（K型）

FLANGE PROCESS AREA

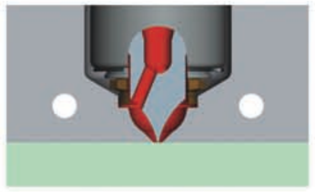


A-TYPE

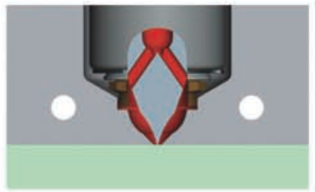


B-TYPE

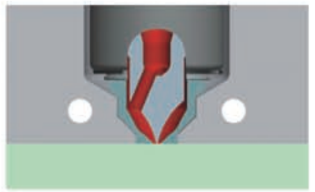
GATING METHOD



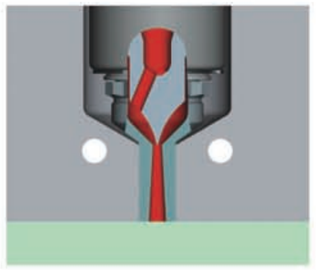
CC TYPE



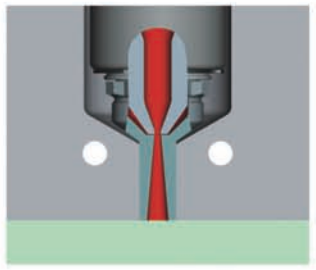
CH TYPE



CE TYPE

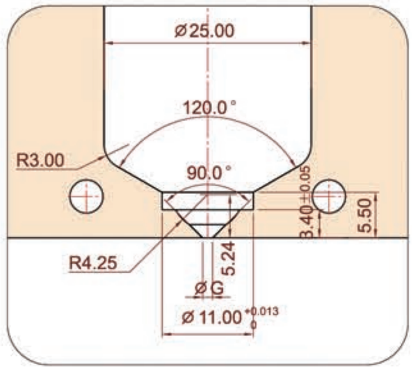


CL TYPE

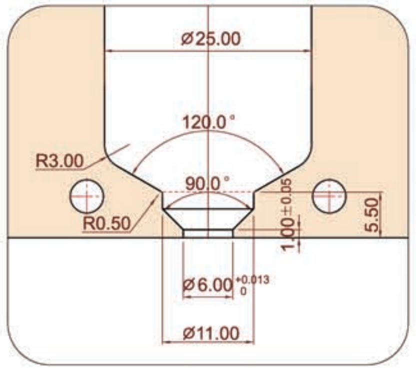


OL TYPE

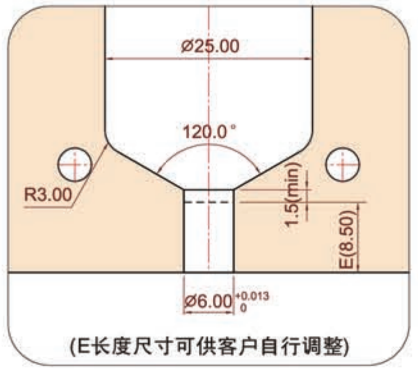
GATE PROCESS AREA



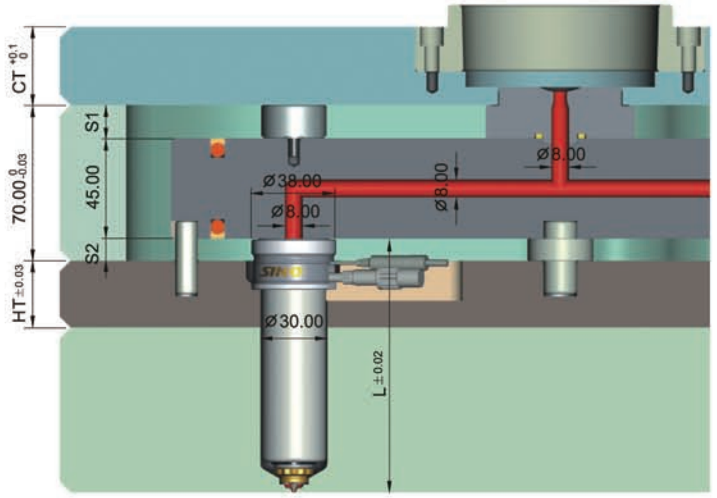
CC,CH



CE



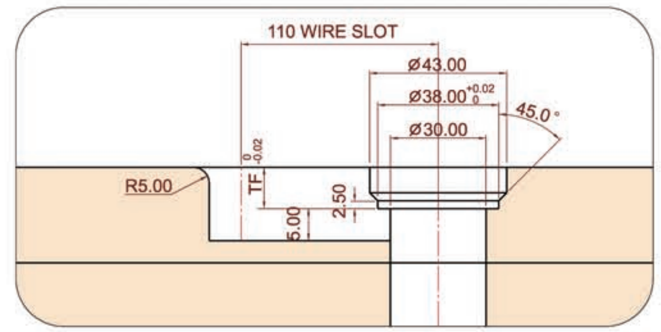
OL,CL



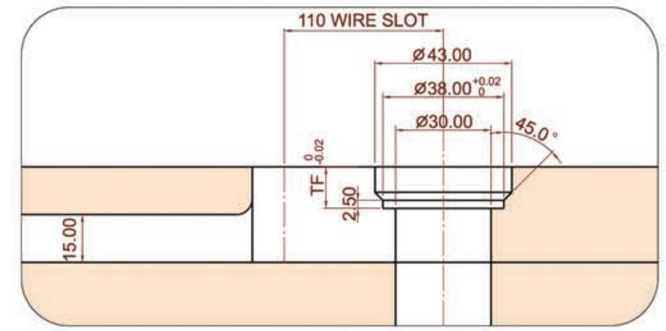
MODEL(L)	L	Heater	T/C
PRM18□□ 065	65	THOS 18 036 36 4	NZ TP IC [CA] 16 065 2
PRM18□□ 075	75	THOS 18 046 36 4	
PRM18□□ 085	85	THOS 18 056 36 4	NZ TP IC [CA] 16 085 2
PRM18□□ 095	95	THOS 18 066 36 4	
PRM18□□ 105	105	THOS 18 076 36 4	NZ TP IC [CA] 16 105 2
PRM18□□ 115	115	THOS 18 086 36 4	
PRM18□□ 125	125	THOS 18 096 36 4	NZ TP IC [CA] 16 125 2
PRM18□□ 135	135	THOS 18 106 36 4	
PRM18□□ 145	145	THOS 18 116 36 4	NZ TP IC [CA] 16 145 2
PRM18□□ 155	155	THOS 18 126 36 4	
PRM18□□ 165	165	THOS 18 136 36 4	NZ TP IC [CA] 16 165 2
PRM18□□ 175	175	THOS 18 146 36 4	
PRM18□□ 185	185	THOS 18 156 36 4	NZ TP IC [CA] 16 185 2

长度"L"：最短（Min）=65mm　最长（Max）=185mm
感温线型号（Thermocouple types）：IC（J型）或CA（K型）

FLANGE PROCESS AREA

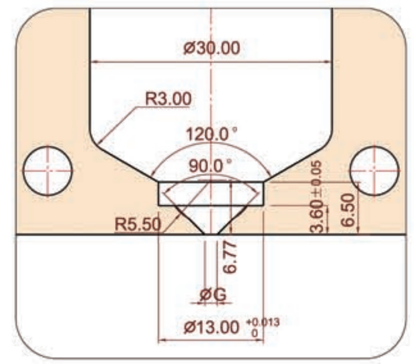


A-TYPE

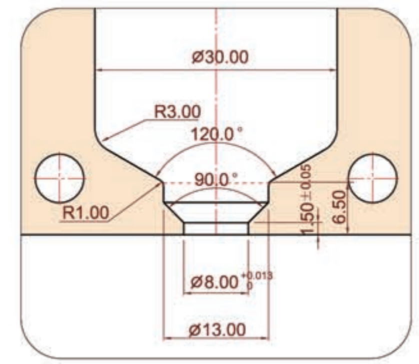


B-TYPE

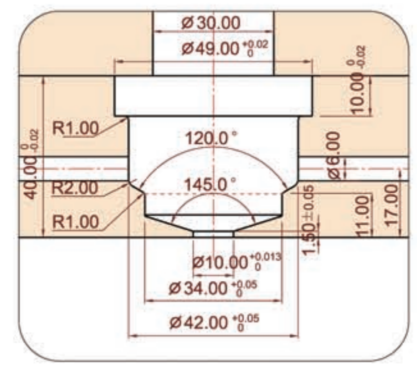
GATE PROCESS AREA



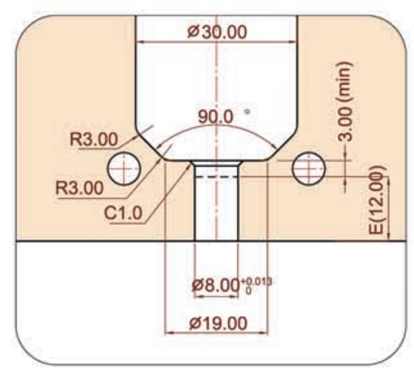
CC,CH



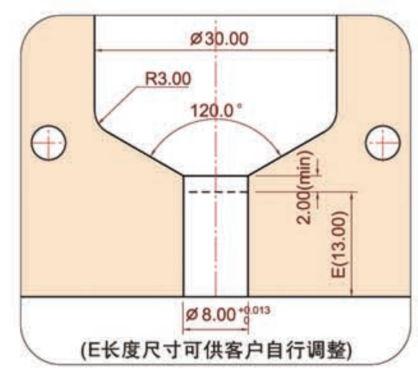
CE



CW

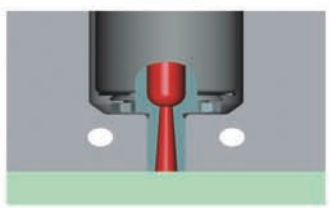


SL

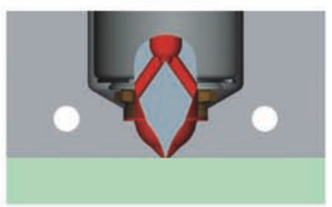


OL,CL

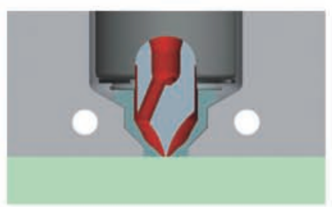
GATING METHOD



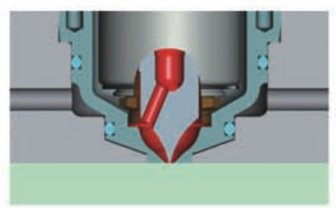
CC TYPE



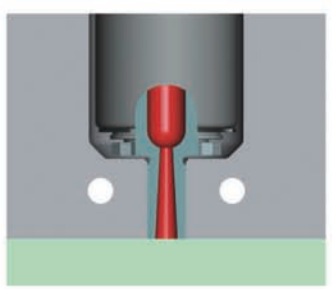
CH TYPE



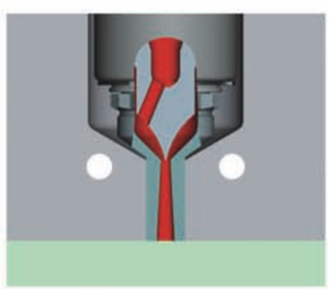
CE TYPE



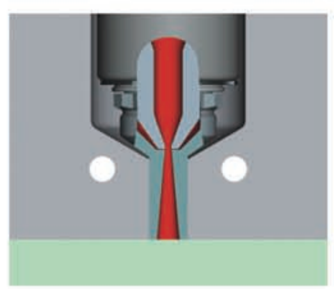
CW TYPE



SL TYPE

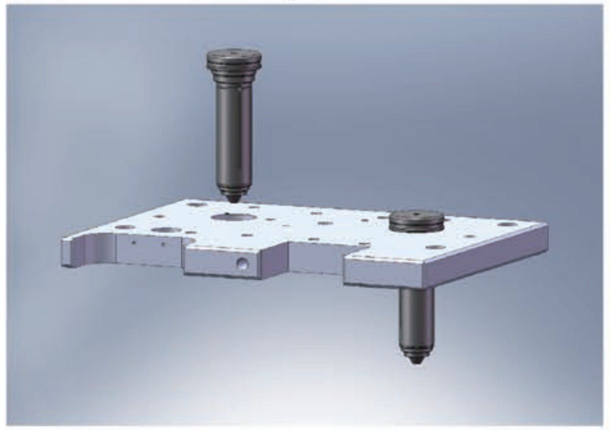


CL TYPE



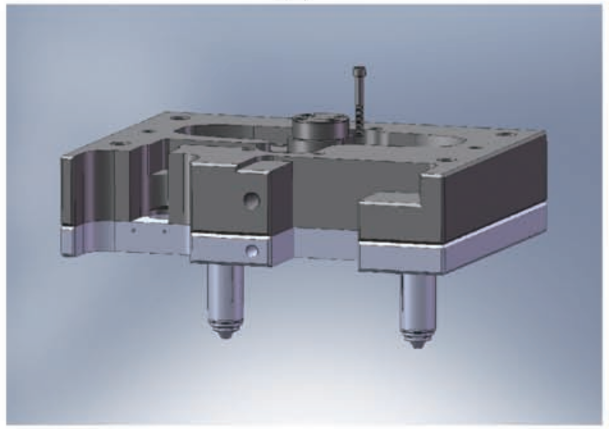
OL TYPE

(一)



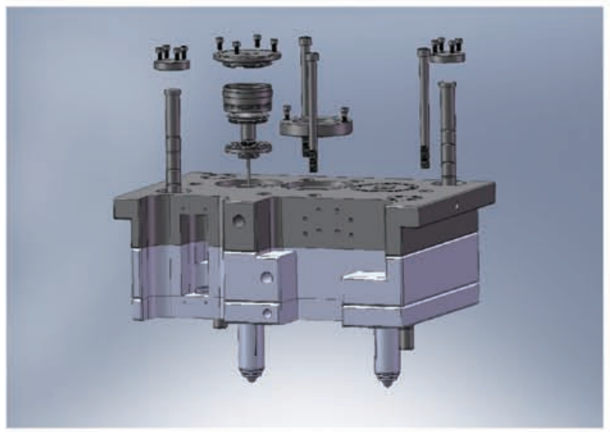
Install nozzle 安装热咀

(二)



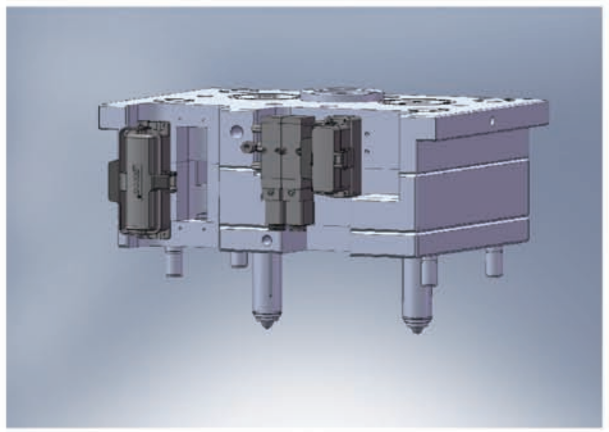
① Install manifold plate 安装分流板腔
② Install manifold 安装分流板

(三)



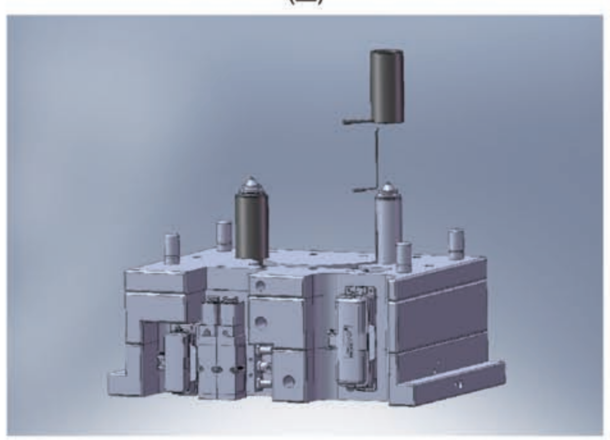
① Install clamping plate 安装码模板
② Install guide pin bush 安装导柱
③ Install cylinder 安装气缸

(四)



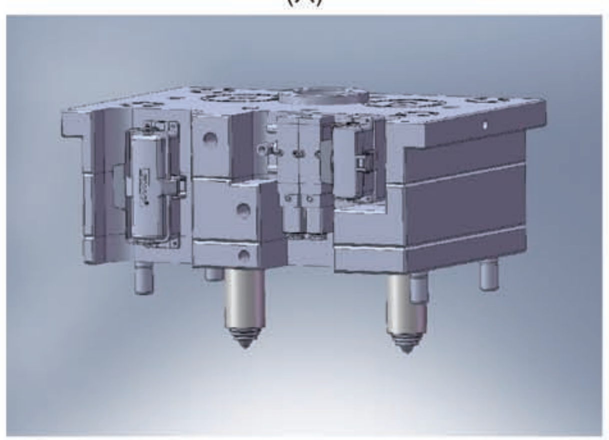
① Install socket head cap bolt 安装螺丝
② Install solenoid valve 安装电磁阀
③ Install junction box 安装接线盒

(五)

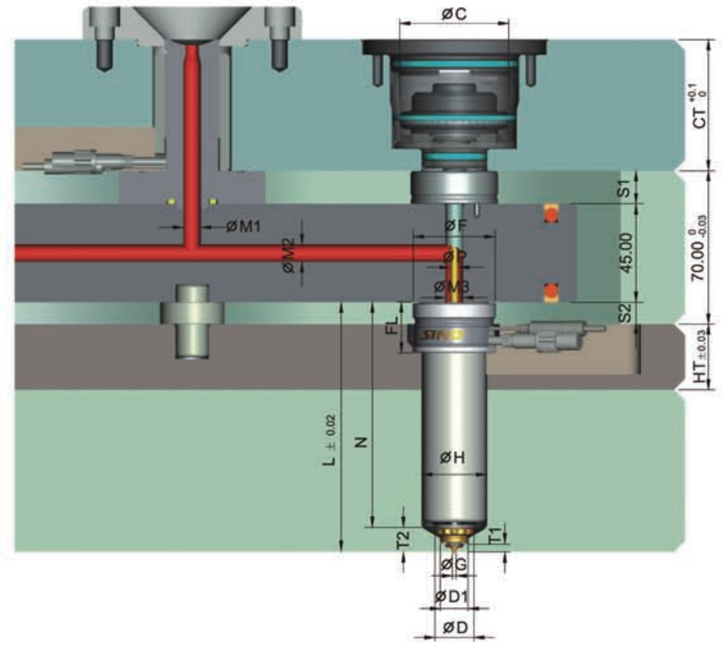


① Install nozzle sensor 安装热咀感温线
② Install nozzle heater 安装热咀发热丝

(六)



Complete assembly 装配完成



Division	PRM12	PRM15	PRM18
Model Number	PRM-12-□□-□□□	PRM-15-□□-□□□	PRM-18-□□-□□□
Injection Volume	UP to 30gr	UP to 50gr	UP to 100gr
ØC	40	40	40
ØP	3	3	4
CT	60~	60~	60~
HT	Customer's Specification		
ØM1	8	8	10
ØM2	6	6	8
ØM3	6	6	8
S1	15	15	15/10
S2	10	10	10/15
ØF	29	32	38
FL	15	15	23
T2	8	9	11
T1	—	3.4	3.6
L	70~160	60~170	65~185
ØH	22	25	30
ØG	1.2/1.5	1.2/1.5	1.5/2.0
ØD1	9	11	13
ØD	12	15	18.15
Tube Heater	TH OS 12□□8 18 3	TH OS 15□□1 22 4	TH OS 18□□6 36 4
Thermocouple	NZ TP□□ 16 □□ 52	NZ TP□□ 16 □□ 52	NZ TP□□ 16 □□ 52

Division	PRM25	PRM35	PRM45
Model Number	PRM-25-□□-□□□	PRM-35-□□-□□□	PRM-45-□□-□□□
Injection Volume	UP to 240gr	UP to 1000gr	Over 1200gr
ØC	50	60	70
ØP	4	6	10
CT	60~	70~	70~
HT	Customer's Specification		
ØM1	10	12	16
ØM2	10	12	16
ØM3	10	12	22
S1	15/10	15/10	15/10
S2	10/15	10/15	10/15
ØF	48	60	70
FL	26	30	30
T2	16	21	26
T1	6.9	11.4	15.4
L	70~250	80~270	90~290
ØH	38	48	58
ØG	1.5/2.0/2.5	2.5/3.0/4.0	4.0/5.0/6.0/7.0
ØD1	18	26	34
ØD	25.15	35.15	45.15
Tube Heater	TH OS 25□□4 36 4	TH OS 35□□5 36 4	TH OS 45□□8 36 4
Thermocouple	NZ TP□□ 16 □□ 52	NZ TP□□ 16 □□ 52	NZ TP□□ 16 □□ 52

Actual Length of Nozzle when delivered

Actual Length of Nozzle(L1)=L-ΔL-T2

$\Delta L=(L-T2-FL)\times 1.2\times 10^{-5}\times$ (Injection Temp.-Mold Temp.)

例：PRM 45 VV 150（射出温度：250℃/模具温度：50℃）

ΔL热膨胀数=（150-26-30）$\times 1.2\times 10^{-5}\times(250-50)=0.23$

本体实际长度（N）：150-0.23-26=123.77

■ How to read Nozzle Model

PRM 18 VV 075

- 075 — 热咀长度
- VV — 浇口型号
- 18 — 热咀直径（ØD）
- PRM — 热咀型号

■ How to read Heater Code

TH OS 45 088 36 4

- 4 — 设计版次
- 36 — 发热线厚度 (1.8,2.2,3.6)
- 088 — 发热圈长度
- 45 — 热嘴型号 (12-45)
- OS — 出线方式 (TS, OS)
- TH — 发热管型式 (TUBE HEATER)

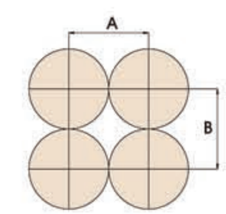
■ How to read Thermocouple Code

NZ TP IC [CA] 16 065 2

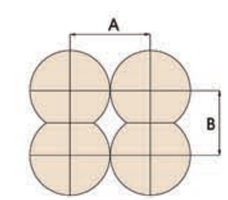
- 2 — 版本号
- 065 — 感温线长度（ 065=65mm ）
- 16 — 感温线线径（ 16=Ø1.6mm ）
- IC [CA] — 感温线类型（ IC=J 型， CA=K 型）
- NZ TP — 针式感温线

针阀式热咀的最小浇口距离

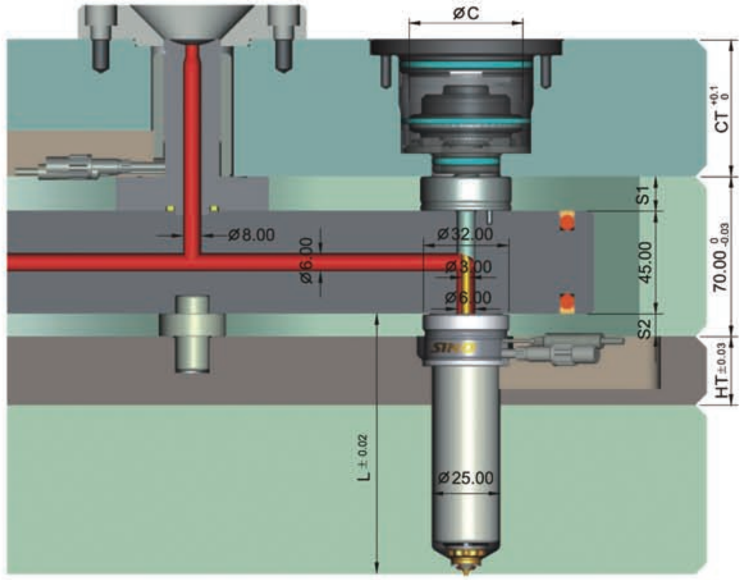
Gate Minimum Space (A/B) Unit: mm		
Cylinder	Valve Square	Valve Rectangle
VCP40	74/74	74/54
VCP50	84/84	84/64
VCP60	94/94	94/74
VCP70	104/104	104/86
VCP80	116/116	116/96
VCP90	126/126	126/106



Square Space Between



Rectangle Space Between



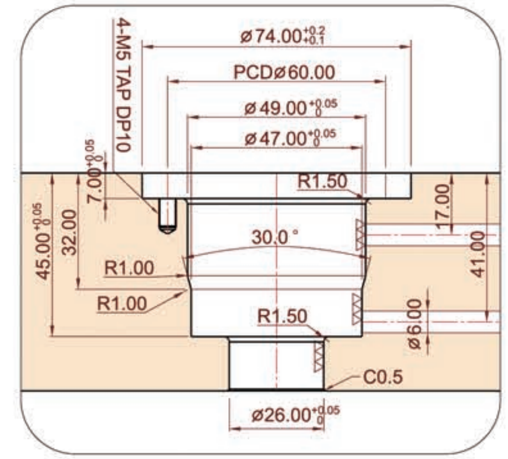
MODEL(L)	L	Heater	T/C
PRM15 □□ 060	60	THOS 15 041 22 3	NZ TP IC [CA] 16 065 2
PRM15 □□ 070	70	THOS 15 051 22 3	
PRM15 □□ 080	80	THOS 15 061 22 3	NZ TP IC [CA] 16 085 2
PRM15 □□ 090	90	THOS 15 071 22 3	
PRM15 □□ 100	100	THOS 15 081 22 3	NZ TP IC [CA] 16 105 2
PRM15 □□ 110	110	THOS 15 091 22 3	
PRM15 □□ 120	120	THOS 15 101 22 3	NZ TP IC [CA] 16 125 2
PRM15 □□ 130	130	THOS 15 111 22 3	
PRM15 □□ 140	140	THOS 15 121 22 3	NZ TP IC [CA] 16 145 2
PRM15 □□ 150	150	THOS 15 131 22 3	
PRM15 □□ 160	160	THOS 15 141 22 3	NZ TP IC [CA] 16 165 2
PRM15 □□ 170	170	THOS 15 151 22 3	

长度"L"：最短（Min）=60mm　最长（Max）=170mm
感温线型号（Thermocouple types）：IC（J型）或CA（K型）

CYLINDER PROCESS AREA

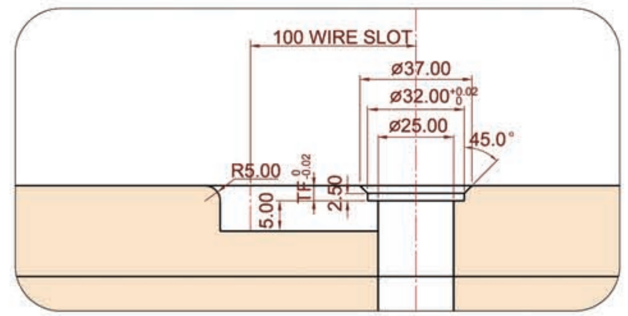
The model of cylinder rest with the size of gate or character of product,PRM15 match VCP40, also can match VCP50 if any especial case.

注:气缸的型号是取决于GATE的大小或产品的特性，通常PRM15是取用VCP40，特殊情况时也可采用VCP50。

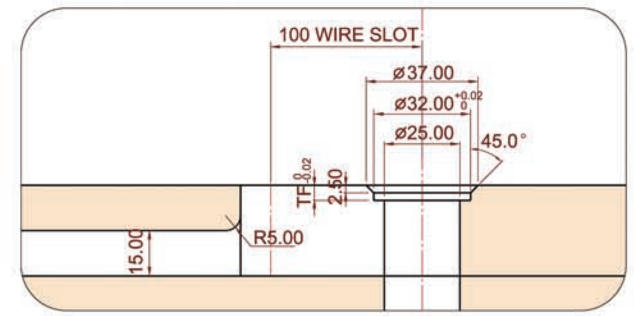


VCP40

FLANGE PROCESS AREA

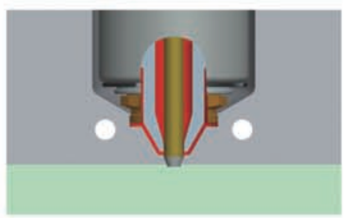


A-TYPE

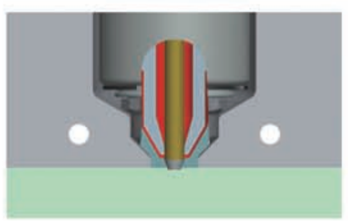


B-TYPE

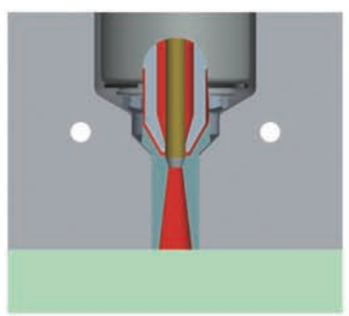
GATING METHOD



V V TYPE

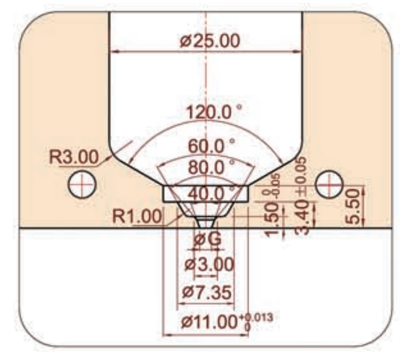


V E TYPE

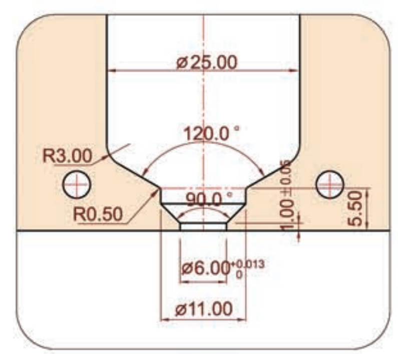


V L TYPE

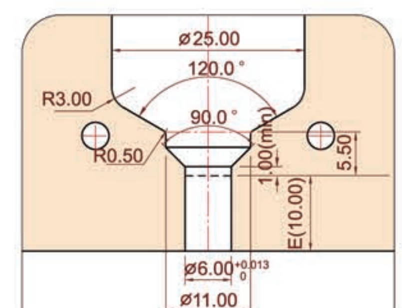
GATE PROCESS AREA



V V

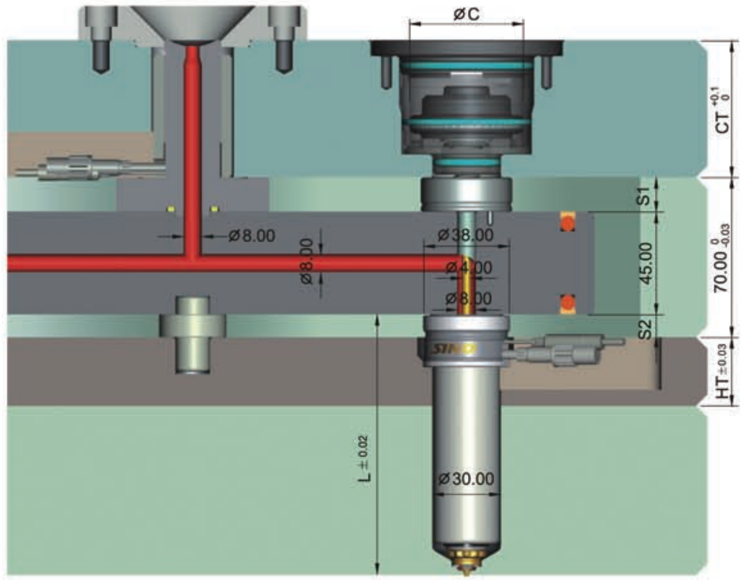


V E



(E长度尺寸可供客户自行调整)

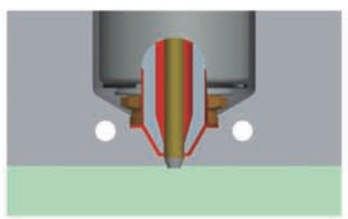
V L



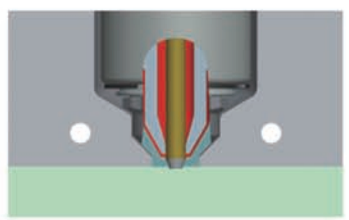
MODEL(L)	L	Heater	T/C
PRM18□□ 065	65	THOS 18 036 36 4	NZ TP IC [CA] 16 065 2
PRM18□□ 075	75	THOS 18 046 36 4	
PRM18□□ 085	85	THOS 18 056 36 4	NZ TP IC [CA] 16 085 2
PRM18□□ 095	95	THOS 18 066 36 4	
PRM18□□ 105	105	THOS 18 076 36 4	NZ TP IC [CA] 16 105 2
PRM18□□ 115	115	THOS 18 086 36 4	
PRM18□□ 125	125	THOS 18 096 36 4	NZ TP IC [CA] 16 125 2
PRM18□□ 135	135	THOS 18 106 36 4	
PRM18□□ 145	145	THOS 18 116 36 4	NZ TP IC [CA] 16 145 2
PRM18□□ 155	155	THOS 18 126 36 4	
PRM18□□ 165	165	THOS 18 136 36 4	NZ TP IC [CA] 16 165 2
PRM18□□ 175	175	THOS 18 146 36 4	
PRM18□□ 185	185	THOS 18 156 36 4	NZ TP IC [CA] 16 185 2

长度"L"：最短（Min）=65mm　最长（Max）=185mm
感温线型号（Thermocouple types）：IC（J型）或CA（K型）

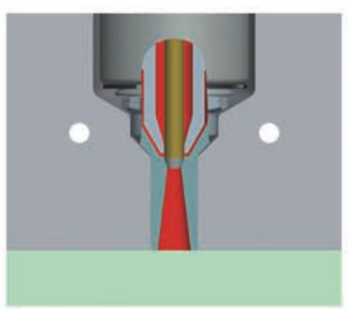
GATING METHOD



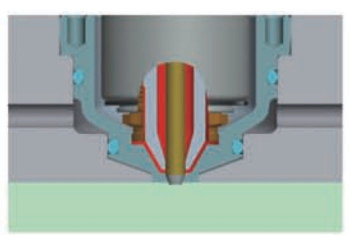
V V TYPE



V E TYPE



V L TYPE

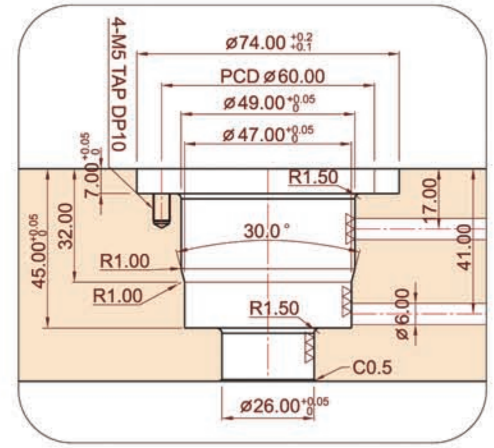


V W TYPE

CYLINDER PROCESS AREA

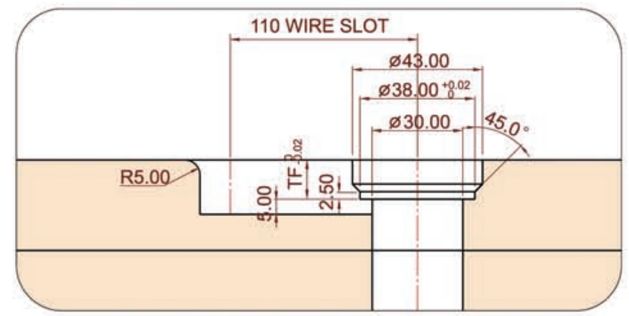
The model of cylinder rest with the size of gate or character of product,PRM18 match VCP40, also can match VCP50 if any especial case.

注:气缸的型号是取决于GATE的大小或产品的特性，通常PRM18是取用VCP40，特殊情况时也可采用VCP50。

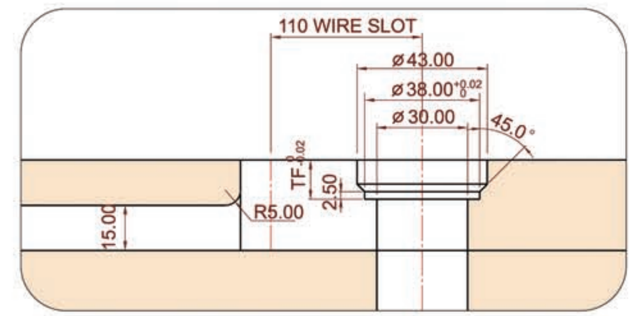


VCP40

FLANGE PROCESS AREA

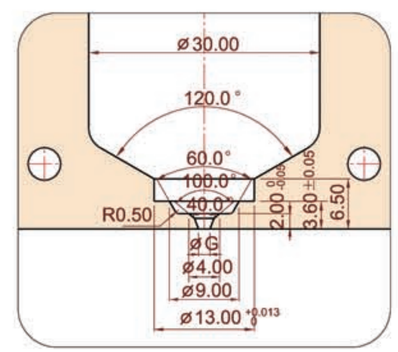


A-TYPE

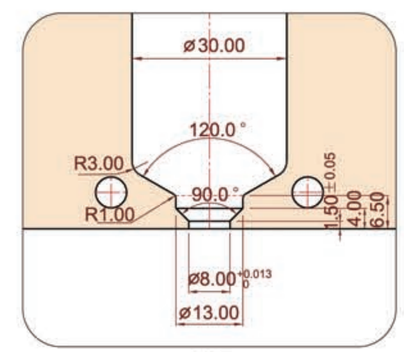


B-TYPE

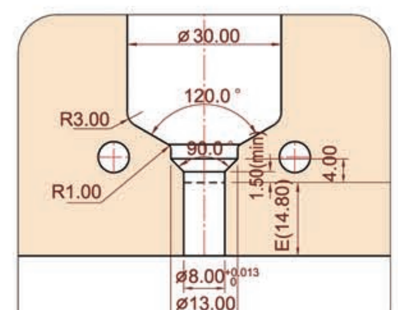
GATE PROCESS AREA



V V

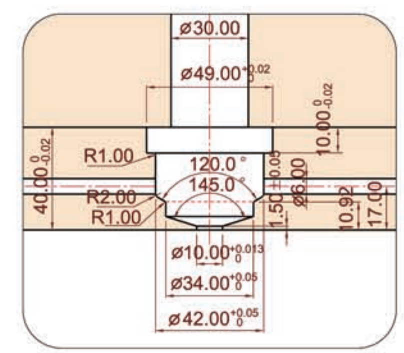


V E



(E长度尺寸可供客户自行调整)

V L



V W